



## STOP READ THIS WARNING!

Make sure you test fit these exhaust components BEFORE any cutting, welding or unnecessary bending is done. Once modified, the components of the system are NOT RETURNABLE.

If you are unsure of the proper installation procedures or fitment, please contact a qualified exhaust shop or call our tech lines toll free at 800-421-3890 or visit our installation gallery at: [www.pypesexhaust.com/install](http://www.pypesexhaust.com/install)

One of our experienced exhaust techs will be glad to assist you in any way. Thanks and enjoy you new...

Pypes Performance Exhaust!

SCROLL DOWN FOR INSTRUCTIONS



# SMC31MS

## 2015-20 CHALLENGER & CHARGER SRT8 & SCAT PACK

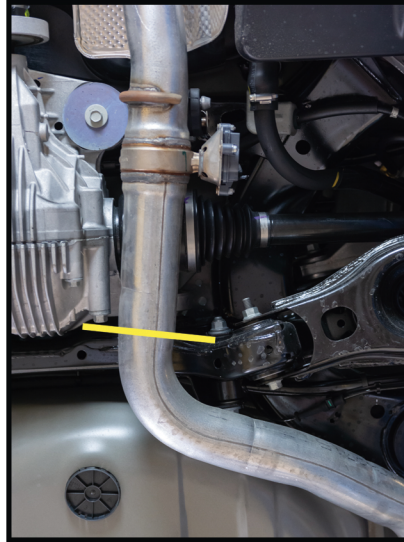
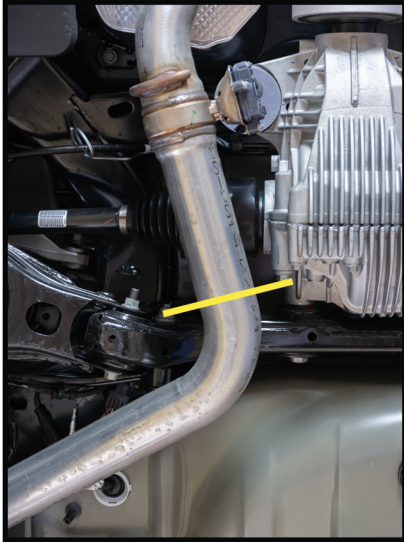
Thanks again for purchasing your new stainless steel Pypes Performance Exhaust. Please take the time now to review these installation instructions and confirm that all the components in the kit were received in your shipment before you begin disassembly. If you find a component missing or have questions about the installation please contact our technical department at [tech@pypesexhaust.com](mailto:tech@pypesexhaust.com) or through our live chat room found on the home page of the Pypes website at [www.pypesexhaust.com](http://www.pypesexhaust.com).



Pypes Performance Exhaust  
2705 Clemens Rd Hatfield, PA 19440  
[www.pypesexhaust.com](http://www.pypesexhaust.com)  
800-421-3890

### BILL OF MATERIALS

- 1 SMC31MS
- 2 HVC26 Clamps
- 2 HVC26U Clamps



1. Begin by placing the vehicle on a lift or four jack stands at maximum height. This will aid in an easier installation.
2. This axleback system does not require complete removal of the factory system, but may make the installation easier for some customers.
3. Begin by removing the factory tips by loosening the clamps that retains them. Note that the clamp is welded to the pipe and not the tip so removal is possible.
4. Next, cut the factory tailpipes on the tangent line of the last bend leading to the active exhaust valves per the included diagrams. Additional trimming maybe required to achieve the desired fit.
5. Install and align the tips using the HCV26U clamps in the valance openings and tighten all clamps. The use of air tools is recommended for this step.
6. Now it's time to install SMC31MS. Slide the HVC26 band clamps over the slotted portion of SMC31MS.
7. Next, slide the wire forms into the factory rubber mount hangers.
8. Finish by sliding the expanded portion over the factory piping. Be sure to file or grind off any metal burrs.
9. Install and align the tips and tighten all clamps.

**Now it's time to fire up your ride and enjoy your new Pypes Performance exhaust!**