



STOP READ THIS WARNING!

Make sure you test fit these exhaust components BEFORE any cutting, welding or unnecessary bending is done. Once modified, the components of the system are NOT RETURNABLE.

If you are unsure of the proper installation procedures or fitment, please contact a qualified exhaust shop or call our tech lines toll free at 800-421-3890 or visit our installation gallery at: www.pypesexhaust.com/install

One of our experienced exhaust techs will be glad to assist you in any way. Thanks and enjoy you new...

Pypes Performance Exhaust!

SCROLL DOWN FOR INSTRUCTIONS



SMC10/ SMC11/ SMC12

Stainless steel cat-back exhaust system for
2005-08 300 / Charger / Magnum

SMC10: 2005-10 V8 300/Charger/Magnum 2.5" Cat-Back
SMC11: 2005-10 V8 300/Charger/Magnum 3" Cat-Back
SMC12: 2005-10 V6 300/Charger/Magnum 2.5" Cat-Back



Pypes Performance Exhaust
2705 Clemens Rd B103 Hatfield, PA 19440
www.pypesexhaust.com 800-421-3890

Thanks again for purchasing your new stainless steel Pypes Performance Exhaust 2005-10 V6/V8 300, Charger, Magnum Cat-back system. Please be sure to confirm all the components in the kit were received in your shipment before beginning installation. If you find any components missing, please contact our office at 800-421-3890 for replacement. Installation of these kits will require a few simple tools: jack stands, 13mm & 15mm wrenches, cutting device and penetrating oil. For a quicker and tighter installation, air tools are recommended. Technical assistance is available both online at www.pypesexhaust.com or 800-421-3890.

1. Begin by placing the vehicle on a lift or four jack stands at maximum height. This will aid in an easier installation.

2. Unbolt your existing system starting from the factory catalytic converter downpipes. Once the original system is removed, V6 owners will need to install two rear hangers on the drivers side and also install new rubber insulators on the 4 additional hangers already mounted to the vehicle. Also the rear bumper cover must be trimmed using the template to allow the 4" tips to exit.

3. It's time to install your new Cat-back system. Begin by installing the two band clamps on to the after-cat x-pipe. Snug the clamps but do not tighten yet.

4. Now install the two mufflers with band clamps, snug but do not tighten.

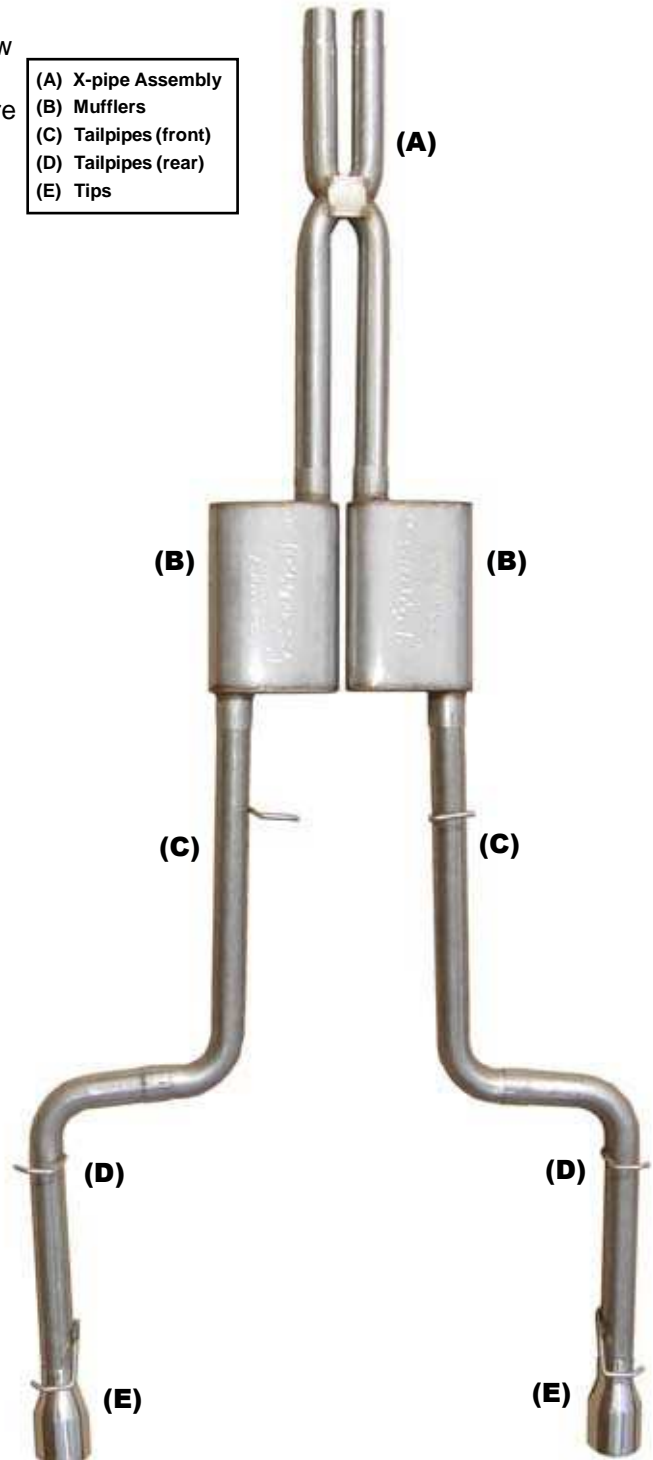
5. Next install the new four piece tailpipes into the rubber insulators. Notice that the pipes that connect to the mufflers have only one hanger and the rear pipes have two hangers. Remember to use a band clamp at the center joint.

6. Slide the tips on to the tailpipes with a band clamp and snug.

7. Finish by making all the final adjustments to the system and tips. Tight all clamps.

8. Check all the connection points periodically, as they may come loose.

Now it's time to fire up that muscle car and enjoy your new Pypes Performance Exhaust.



Bumper Cutout Template
V6 Dodge 2005-10
Magnum
Charger

For System:
SMC12

