



STOP READ THIS WARNING!

Make sure you test fit these exhaust components BEFORE any cutting, welding or unnecessary bending is done. Once modified, the components of the system are **NOT RETURNABLE.**

If you are unsure of the proper installation procedures or fitment, please contact a qualified exhaust shop or call our tech lines toll free at 800-421-3890 or visit our installation gallery at: www.pypesexhaust.com/install

One of our experienced exhaust techs will be glad to assist you in any way. Thanks and enjoy you new...

Pypes Performance Exhaust!

SCROLL DOWN FOR INSTRUCTIONS



SGF53 / SGF53B

SGF53: 2010-14 CAMARO V8 2.5" PYPEBOMB w/ 4.5" TIPS
SGF53B: 2010-14 CAMARO V8 PHANTOM SERIES PYPE
BOMB w/ 4.5" TIPS

Thanks again for purchasing your new stainless steel Pypes Performance Exhaust 2010-14 V8 Camaro axle back system. Please be sure to confirm all the components in the kit were received in your shipment before beginning installation. If you find any components missing, please contact our office at 800-421-3890 for replacement. Installation of these kits will require a few simple tools: jack stands, 15 mm wrench, cutting device and penetrating oil. For a quicker and tighter installation, air tools are recommended. Technical assistance is available both online at www.pypesexhaust.com or 800-421-3890.



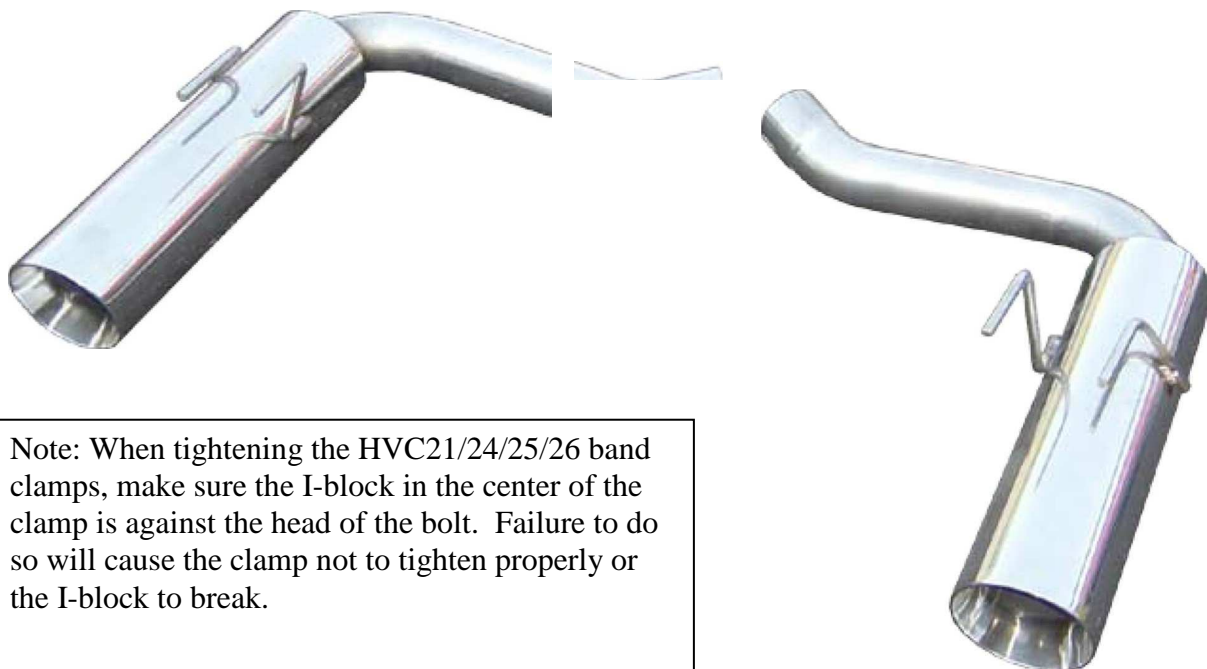
Pypes Performance Exhaust
2705 Clemens Rd B103 Hatfield, PA 19440
www.pypesexhaust.com 800-421-3890

BILL OF MATERIALS

QTY	MATERIALS
1 EACH	SGF53 or SGF53B
2 EACH	HVC21 Clamps

1. Begin by placing the vehicle on a lift or four jack stands at maximum height. This will aid in an easier installation.
2. This axle-back system does not require complete removal of the factory exhaust system, but may make the installation easier for some customers.
3. The factory mufflers must be cut off the factory piping directly before the weld joint. The weld joint is the area where the pipe and the muffler meet. Use liquid dish soap on the rubber isolators to make removal easier.
4. Additional trimming may be required once you test fit the new Pype Bomb. This trimming will aid in the alignment of your axle-back.
5. Now it's time to install the Pype Bomb. Slide the HVC21 band clamps over the slotted portion of the Pype Bomb.
6. Next slide the wire forms into the factory rubber mount hangers.
7. Finish by sliding the expanded portion over the factory piping. Be sure to file or grind off any metal burrs from cutting.
8. Align the tip in the valance opening and tighten the clamp. The use of air tools is recommended for this step.

Now it's time to fire up that muscle car and enjoy your
new Pypes Performance Exhaust.



Note: When tightening the HVC21/24/25/26 band clamps, make sure the I-block in the center of the clamp is against the head of the bolt. Failure to do so will cause the clamp not to tighten properly or the I-block to break.