

# Thanks for purchasing Pypes Performance Exhaust 409 Stainless Steel down-pipes.



*Pypes Performance Exhaust*  
2705 Clemens Rd B103 Hatfield, PA 19440  
[www.pypesexhaust.com](http://www.pypesexhaust.com) 800-421-3890

- These down-pipes are designed to connect to your factory manifolds and end at the transmission cross-member.
- On many applications, the down-pipe will need to be trimmed in length to end in the cross-member humps.
- Your new down-pipe is ball flared to connect to the ball on the manifold outlet. Sometimes, the outlet diameter on the manifold deteriorated from rust or wear, simply grind the ball flare on the down-pipe slightly to allow for correct sealing.
- On many applications, metal to metal contact is how the pipe seals, donut gaskets are not necessary.
- Pontiac Ram-Air manifold owners will be required to purchase the mounting flanges, part numbers:  
PPF10 (Two 3 bolt flanges) or PPF12 (a 2 bolt and a 3 bolt flange).

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